

## Product Features List

	<i>CONTROL</i>	<i>IMPROVE</i>	<i>TRANSFORM</i>
	OPTIMA	MAXIMA	ULTIMA
Plantwatch	✓	✓	✓
Order Details Screen	✓	✓	✓
Corrective & Preventative Actions	✓	✓	✓
Downtime Reassignment	✓	✓	✓
Core OEE Reports	✓	✓	✓
Communications & Collaboration	✓	✓	✓
Automated Reports & Alerts	-	✓	✓
Operator Instructions	-	✓	✓
QA Checklists	-	✓	✓
SPC (Statistical Process Control)	-	✓	✓
CPC (Conditional Process Control)	-	-	-
CMMS Link	-	-	✓
Reports Dashboard(s)	5	<b>Unlimited</b>	<b>Unlimited</b>
Financials	-	✓	✓
SIC (Short Interval Control)	-	✓	✓
APQ OEE Targets	✓	✓	✓
Pareto Trend Loss	-	✓	✓
OEE Trends	✓	✓	✓
Changeover Analysis & Matrix	-	✓	✓
Speedloss Analysis	-	-	✓
Spotlight™ Live Data Display Screens	-	✓	✓
Giveaway Analysis	-	-	✓
Automated Alarms per Workcenter	3	<b>Unlimited</b>	<b>Unlimited</b>
Automatic Wastage per Workcenter	3	<b>Unlimited</b>	<b>Unlimited</b>
Secure Authentication Methods	✓	✓	✓
Scrap Recording (Non-OEE)	-	✓	✓
Wastage Recording (OEE)	✓	✓	✓
Custom OEE Models (e.g. TEEP)	✓	✓	✓
MTBF & MTTR	✓	✓	✓
OEE Anywhere Web App	✓	✓	✓
Start-Up Rejects	✓	✓	✓
Breaches	-	✓	✓
Data Warehouse	-	-	✓
Overall Labour Efficiency (OLE)	-	-	✓
Science of Manufacturing	-	-	-
3rd Party Systems Integration	-	-	-
FDA 21 CFR Part 11	-	-	-
True Yield	-	-	-